

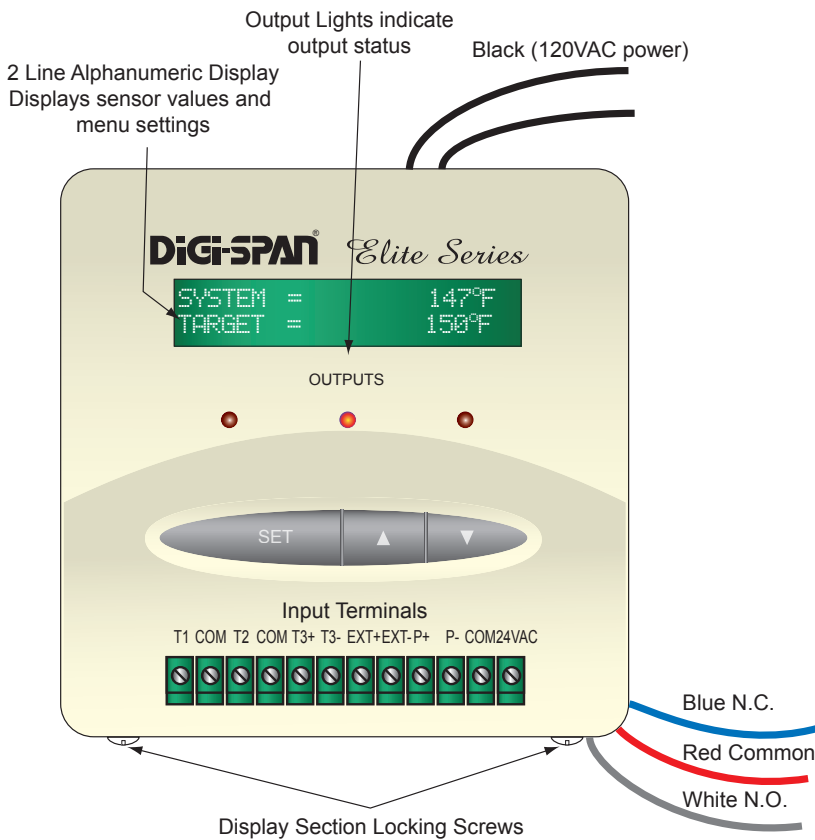
HEAT-TIMER®

INSTALLATION AND OPERATION INSTRUCTIONS

DiGi-SPAN® *Elite Series*

SPC DIGI-ELITE Single Set Point Control

Temp	-30°F - 250°F (-34°C-121°C) 220°F - 900°F (104°C - 482°C)	Pressure	0 PSI - 30 PSI 0 PSI - 100 PS 0 PSI - 200 PSI 0 PSI - 300 PSI	Pressure	0.0 MPa - 0.250MPa 0.0 MPa - 0.600MPa 0.0 MPa - 1.000MPa 0.0 MPa - 1.600MPa
Humidity	0% RH - 100% RH				
Vacuum	0 Hg - 30 Hg 0mm - 760mm				



The SPC-Elite is a microprocessor based set point control that provides users with Digital Set Point capability to measure and control heating or cooling devices based on a remote temperature, pressure, vacuum, or humidity sensor Input. The Output relay is S.P.D.T thus, capable of activating or deactivating equipment and devices based on the set point and differential settings.

Some features that are incorporated into the SPC-Elite include:

- Sensor Fault Output Status.
- Enable Disable Terminals.
- Sensor Trim to calibrate sensor.
- Back-lit 2-Line Alpha-Numeric LCD Display.
- Vacuum sensor reading
- English and Metric scales.

⚠ WARNING

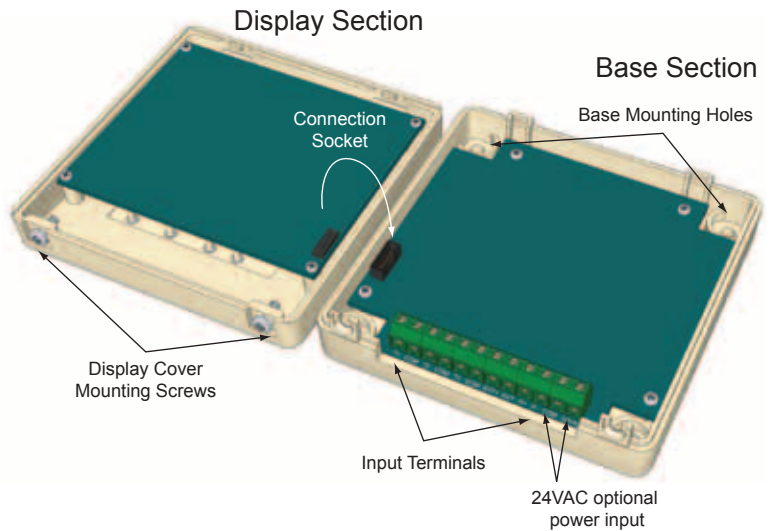
This Heat-Timer control is strictly an operating control; it should never be used as a primary limit or safety control. All equipment must have its own certified limit and safety controls required by local codes. The installer must verify proper operation and correct any safety problems prior to the installation of this Heat-Timer control.

LIMITED ONE-YEAR WARRANTY

This Heat-Timer device was thoroughly tested for defects and workmanship before leaving our factory. We do warrant the equipment to be free of defects under normal use for a period of one year from the date of installation. Transportation charges for factory repairs must be prepaid. Damage to the Heat-Timer device or any of its components due to misuse, abuse, improper installation, or caused by power failures, fire, flood, or lightning are not covered by this warranty. The company assumes no liability for indirect or consequential damages of any nature. This Heat-Timer warranty applies only to the original purchaser/user, is not assignable or transferable, and does not cover damage to the device occurring in shipment. Any service, repairs, modifications or alterations to the unit not expressly authorized by the company will invalidate the warranty. This warranty is in lieu of all other warranties expressed or implied.

Mounting the Controller

- The SPC DIGI-Elite is designed to mount on a 1900 (4"x4") electrical box.
- If the SPC-Elite is to be panel mounted, or if additional room is needed use the Plastic Wiring Enclosure (HT# 929135-00 Switch) or (HT# 929137-00 without a Switch).
- Locate the SPC-Elite in a convenient location near the unit to be controlled.
- Partially unscrew the Display Cover Mounting screws. This allows for its removal.
- Lifting the Display Section away from the base will unplug the Connection Socket from the Base section.
- Proceed with the power and output wiring instructions.
- Mount the SPC-Elite away from excessive heat or cold. Ambient operating temperature is from 20 to 120°F.
- Mount Display Section back to the Base Section. Tighten the Display Cover Mounting Screws.



Wiring Power Input

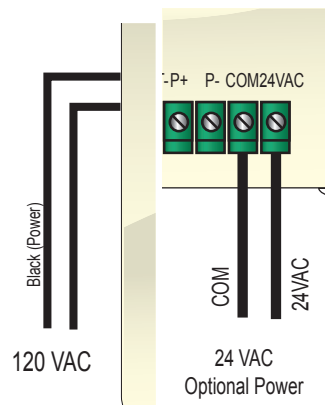
The SPC-Elite is designed to accept **ONLY A SINGLE POWER SOURCE**. It can be wired to either 120VAC using the two Black wires or 24VAC using the right most two terminals on the terminals block on bottom of the control. Heat-Timer recommends the installation of a Surge Suppressor and a Power Switch before the Power Line connection for safety and ease of service.

120VAC

- Attach line voltage, 120VAC, to the two Black wires extending from the back of the SPC-Elite. Remember to use the power line from a different source than the equipment being controlled.

24VAC

- Use a dedicated transformer with at least a 5VA output.
- Bring 24VAC to the two right most screws on the front of the SPC-Elite marked *24VAC* and *COM*.



Wire Colors

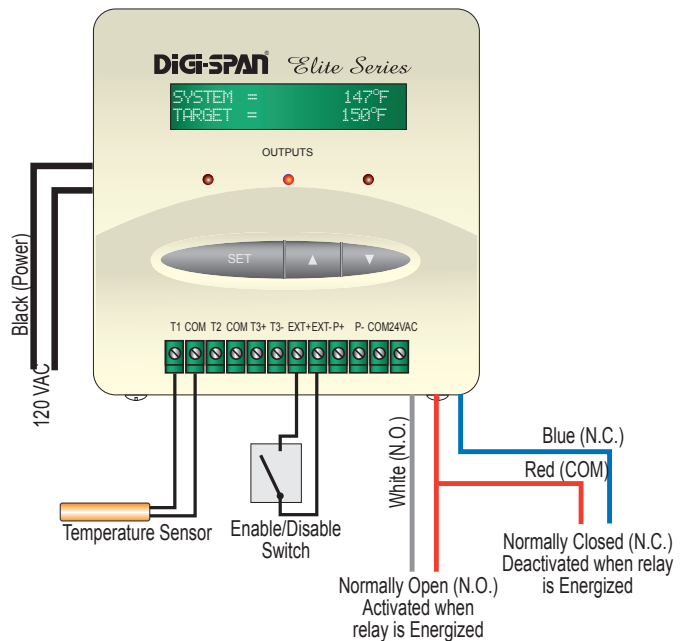
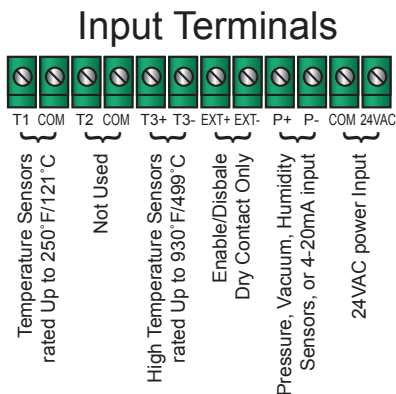
- The SPC-Elite has a S.P.D.T. (single-pole double-throw) relay output rated at 6A, 1/8 HP.
- The outputs are dry contacts only. They do not source any power.
- The Red wire is the relay Common.
- The White wire is the N.O. (normally open) relay contact.

⚠ WARNING

The SPC-Elite can accept only one source of power: 120VAC or 24VAC. If more than one power source is applied, the unit may be damaged.

Wiring Input Terminals

Based upon the options selected from the Sensor Type in Startup menu, the sensor input terminals will vary. The SPC-Elite will only measure the terminals used for the specific sensor type. All other sensor terminal inputs will be ignored. i.e., if the SPC-Elite was set to measure Temperature 250°F, it will only measure terminals T1, COM. See "Sensor Type Settings and Terminals" on page 6

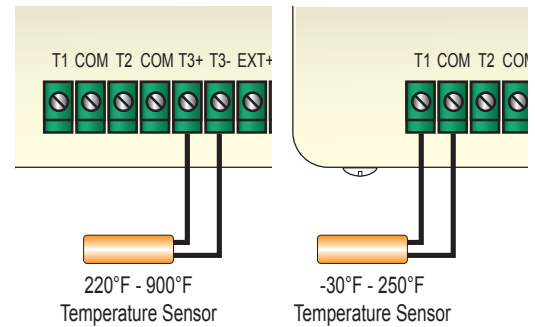


Installing and Wiring Temperature Sensor Inputs

(T1, COM (-30°F-250°F), T3± (220°F-900°F))

A variety of sensor inputs can be connected to the SPC-Elite series depending on the model and sensors provided. However, all temperature sensors are wired the same way. Each SPC-Elite comes with the sensors it is designed to work with

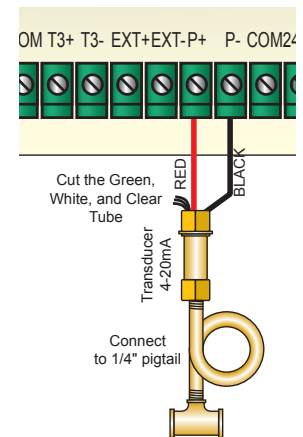
- The temperature sensor wires can be extended up to 500' by splicing with 18 gauge shielded wire.
- Do not run sensor wires in conduit with line voltage.
- If measuring liquid temperature, the sensor should be inserted into a 3/8" ID well (HT#904011 or equivalent).
- The SPC-Elite will operate based on the temperature it reads at the sensor location. Therefore, select a sensor location that is representative of the entire system.
- In temperature applications, polarity is not observed. Either wire from the sensor can be connected to either sensor input.
- Connect the Shield of each sensor at the control side to the respective COM terminal.
- T1, COM Used for Temperature sensors reading up to 250°F/121°C. Sensor Shield is connected to the COM Terminal
- T2, COM Not Used.
- T3+,T3- Used for High Temperature sensors reading up to 930°F/499°C. Sensor Shield is connected to the T3- Terminal



Installing and Wiring a Pressure or Vacuum Sensor

(P+, P-)

- Attach a 1/4" brass isolation tube (pigtail) to the steam header.
- Screw the pressure or Vacuum sensor to the pigtail. The sensor has 1/4" NPT tapered threads.
- The sensor wires can be extended up to 500' by splicing with 18 gauge shielded wire.
- Do not run sensor wires in conduit with line voltage.
- The SPC-Elite will operate based on the pressure or vacuum sensor reading. Therefore, select a sensor location that is representative of the entire system.
- The sensor's BLACK wire should be connected to the terminal marked P (-).
- The RED wire from the sensor should be connected to the terminal marked P (+).



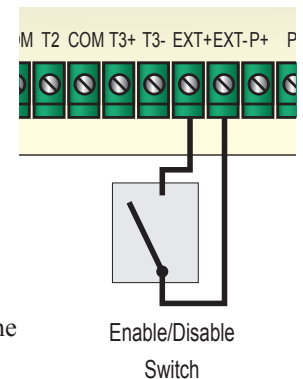
⚠️ ALERT

The EXT input terminals must be shorted for SPC-Elite to operate the outputs. DO NOT remove the factory installed EXT jumper unless it is replaced with an Enable Signal.

Connecting the Enable/Disable

(EXT+, EXT-)

- The EXT terminals can be used to enable or disable the system by connecting it to either a thermostat or external control.
- The EXT input should be dry contact only.
- Polarity is not important. Either wire from the thermostat can be connected to either EXT terminals.
- If no thermostat or control is connected to the EXT terminals, leave the jumper supplied as a contact to the terminals.
- No outputs will be active unless the EXT terminals are closed.



Button and Navigating Menus

The SPC-Elite has three buttons.

- The SET button function varies. When the Default Screen is displayed, pushing the SET Button views the MENU. When in the Menus and settings, the SET Button accepts the selected entry or setting value.
- When in the menus, the Up and Down buttons will scroll through the menu options. They can be used to change the setting of a specific function. i.e. change the Set Point, Differential, or System Trim.
- At the end of every operation menu there is a <Back> option that allows the user to go back one menu level. If the SET Button was held down for three seconds on the <Back> option, the display will go back to the default screen.



Startup Options

Whenever the control is started for the first time or after a manual reset, it will initiate its operation with the Startup Menu. Moreover, the Startup menu can be accessed by selecting it from the operation menu. An option must be selected in each screen in the Startup Menu to move to the next level.

Standard

Options: English, Metric

Default: English

: MENU/<System Startup>/Standard

Due to the large variety of inputs available to connect to the SPC-Elite, this option helps in narrowing down the sensor type options.

- If English is selected, sensor types in °F (Fahrenheit), PSI (Pounds/Square inch), Hg (Inches of Mercury for Vacuum) will be available.
- If Metric is selected, sensor types in °C (Celsius), MPa (Million Pascal), mm (Millimeter of Mercury for Vacuum) will be available.
- %RH (Relative Humidity) will be available in both options.

```
STANDARD:
English
Metric
```

```
SENSOR TYPE:
Temp. 250°F
Temp. 900°F
Pres. 30Psi
Pres. 100Psi
Pres. 200Psi
Pres. 300Psi
Vacuum 30in
Humidity %RH
```

```
SENSOR TYPE:
Temp. 121°C
Temp. 480°C
Pres. 0.250MPaPsi
Pres. 0.600MPaPsi
Pres. 1.000MPaPsi
Pres. 1.600MPaPsi
Vacuum 760mm
Humidity %RH
```

Sensor Type

Options: Temp.250°F/121°C, Temp.900°F/480°C, Pres. 30PSI/0.25MPa, Pres. 100PSI/0.60MPa, Pres. 200PSI/1.0MPa, Pres. 300PSI/1.6MPa, Vac. 30Hg/760mm, and Relative Humidity %RH

Default: Temp.250°F/121°C

: MENU/<System Startup>/Standard/Sensor Type

- The Sensor Type available options depend on the Standard option selected from the previous menu.

ALERT

Any temperature value above the sensor range will display SHORT. Any temperature value below the sensor range will display OPEN. Any pressure, vacuum or humidity value above the sensor range will display OPEN. Any pressure, vacuum or humidity value above the sensor range will display SHORT.

Control Mode

Options: Heat-BreakOnRise, Cool-MakeOnRise

Default: Heat-BreakOnRise

: MENU/<System Startup>/Standard/Sensor Type/Control Mode

The SPC-Elite can operate in either mode.

- In Heat-Break-On-Rise mode the relay will energize when the sensor value is below the set point.
- In Cool-Make-On-Rise mode the relay will de-energize when the sensor value is below the set point.

```
CONTROL MODE:
Heat-BreakOnRise
Cool-MakeOnRise
```

```
SENSOR FAULT:
Output On
Output Off
```

```
SYSTEM= OPEN
FAULT TGT= ON
```

Sensor Fault

Options: All Off, All On

Default: All On

: MENU/<System Startup>/.../Sensor Fault

The Sensor Fault will determine the operating status of the relay when a sensor reads Short or Open. On sensor fault the Set Point will indicate **FAULT TGT=ON** or **OFF** to indicate the condition of the output and the Sensor will read **SYSTEM=OPEN** or **SHORT** to indicate the condition of the sensor.

Manually Resetting the Control to Defaults

To Reset the SPC-Elite control to its original factory defaults, power down the control. Hold down the SET and DOWN buttons while powering the control back up until the Loading Default Values screen appears. The Display will direct you to the Startup menu after the defaults are loaded to program the control as if for the first time.

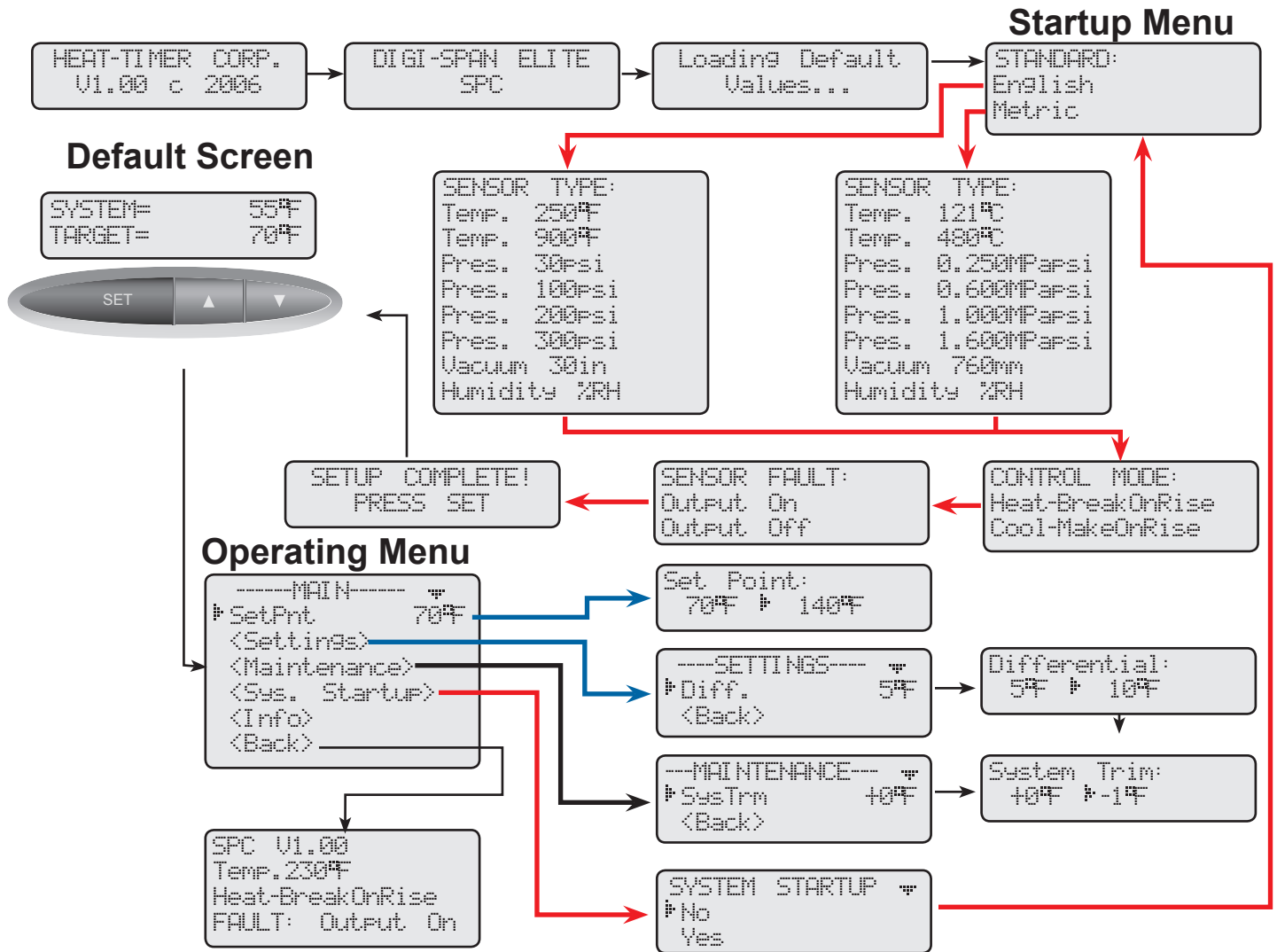
```
Loading Default
Values...
```



ALERT

When resetting the control to original factory defaults all control settings will be over written and will no longer exist.

Menus



Operating Menu Options

To enter the operating menu functions, click the SET button.

Set Point

Options: Varies based on Sensor Type. See "Sensor Type Settings and Terminals" on page 6

SET: MENU/SetPnt

The Set Point (Target) is the temperature, pressure, vacuum, or relative humidity the SPC-Elitewill use to control the system. It will be displayed on the default screen as the Target.

Set Point:
70°F ▸ 140°F

Differential

Options: Varies based on Sensor Type. See "Sensor Type Settings and Terminals" on page 6

SET: MENU/<Settings>/Diff.

The differential controls how many degrees the system can fluctuate around the set point. It is used to prevent short cycling of the unit being controlled. A smaller Differential setting will normally result in tighter control of the set point but will tend to increase the frequency of fluctuation in the system. Larger Differential values will reduce output short cycling, but the system will be allowed to vary further from the set point value

Differential:
5°F ▸ 10°F

System Trim

Options: Varies based on Sensor Type

SET: MENU/<Maintenance>/SysTrm

The System Trim value adjusts the sensor reading using positive or negative values. It allows you to calibrate the sensor by the number of units selected.

System Trim:
10°F ▸ -1°F

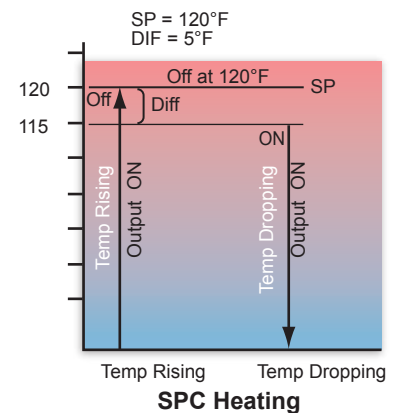
Sensor Type Settings and Terminals

STANDARD	SENSOR TYPE	SET POINT		DIFFERENTIAL		TRIM (Default=0)	SENSOR TERMINALS
		Range	Default	Range	Default	Range	
English	Temperature 250°F	-30°F to 250°F	70°F	1°F to 100°F	5°F	-20°F to +20°F	T1, COM
English	Temperature 900°F	220°F to 900°F	400°F	10°F to 300°F	20°F	-100°F to +100°F	T3+, T3-
English	Pressure 30 PSI	0.0 to 30.0 PSI	10.0 PSI	0.5 to 10.0 PSI	2.0 PSI	-3.0 to +3.0 PSI	P+, P-
English	Pressure 100 PSI	0 to 100 PSI	30 PSI	1 to 30 PSI	7 PSI	-10 to 10 PSI	P+, P-
English	Pressure 200 PSI	0 to 200 PSI	60 PSI	1 to 60 PSI	10 PSI	-20 to +20 PSI	P+, P-
English	Pressure 300 PSI	0 to 300 PSI	80 PSI	1 to 90 PSI	20 PSI	-30 to +30 PSI	P+, P-
English	Vacuum 30 Hg	0.0 to 30.0 Hg	10.0 Hg	0.5 to 10.0 Hg	2 Hg	-3.0 to +3.0 Hg	P+, P-
Metric	Temperature 120°C	-34°C to 121°C	21°C	1°C to 56°C	3°C	-11°C to +11°C	T1, COM
Metric	Temperature 480°C	104°C to 482°C	204°C	6°C to 167°C	11°C	-56°C to +56°C	T3+, T3-
Metric	Pressure 0.250 MPa	0.0 to 0.25 MPa	0.10 MPa	0.001 to 0.100 MPa	0.02 MP	-0.025 to +0.025 MPa	P+, P-
Metric	Pressure 0.600 MPa	0.0 to 0.6 MPa	0.2 MPa	0.002 to 0.200 MPa	0.03 MPa	-0.06 to +0.06 MPa	P+, P-
Metric	Pressure 1.000 MPa	0.0 to 1.0 MPa	0.3 MPa	0.005 to 0.300 MPa	0.05 MPa	-0.1 to +0.1 MPa	P+, P-
Metric	Pressure 1.600 MPa	0.0 to 1.6 MPa	0.5 MPa	0.005 to 0.500 MPa	0.10 MPa	-0.16 to +0.16 MPa	P+, P-
Metric	Vacuum 760 mm	0 to 760 mm	250 mm	10 to 250 mm	50 mm	-80 to +80 mm	P+, P-
English / Metric	Humidity %RH	0 to 100%RH	60 %RH	1 to 30 %RH	7 %RH	+10 to -10%RH	P+, P-

Heating and Cooling Operation

The SPC-Elite can operate in either heating or cooling applications. Select the proper application from the Startup menu.

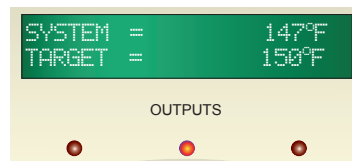
- In heating applications, the SPC-Elite control will use the Set Point less the Differential as a starting point when temperature or sensor reading is dropping. Then, it will keep the relay energized as long as the sensor is below the Set Point (Target).
- When the system value increases in heating applications, the relay will remain energized until the Set Point (Target) is reached. Then, it will de-energize.
- In cooling applications, the SPC-Elite control will use the Set Point plus the Differential as a starting point when temperature is increasing. It will energize the output relay as long as the sensor is above the Set Point (Target).
- When the system value falls in cooling applications, the relay will remain energized until the Set Point (Target) is reached. Then, it will de-energize.



Output Light

The SPC-Elite has three lights, however, only the middle output light is used. It follows the relay operation.

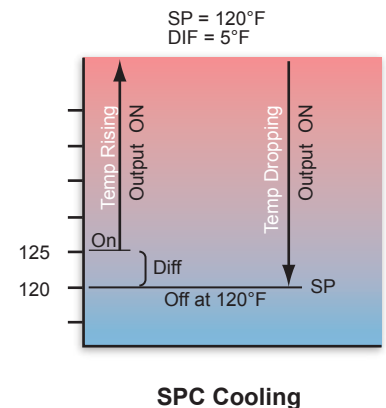
Whenever, Output Light is ON, the relay is energized.



Enable/Disable Input

The SPC-Elite will operate in heating or cooling modes only if the EXT- and EXT+ terminals are shorted. If no external equipment or switch is connected to these terminals, leave the factory installed jumper.

When the terminals are OPEN, the Target will display TSTAT OPEN.



```
SYSTEM= 55°F
TSTAT OPEN
```

```
SYSTEM= SHORT
TSTAT OPEN
```

ALERT

On a sensor fault while the Enable/Disable terminals are open, the control will follow the Enable /Disable state. However, the System Sensor will display the fault condition weather Short or Open.

Troubleshoot

No Display:

Turn the power off and back on. Make sure the Display section is mounted securely to the base.

OPEN or SHORT Display:

First, make sure that the Sensor Type selected matches the sensor used. Also, make sure that the sensor is connected to the respective input terminals. If control reads OPEN, the SPC-Elite either does not see a sensor connected or the sensor reading is below the sensor operating range. Check the sensor wires are connected from the sensor to the SPC-Elite controller. If SHORT, the SPC-Elite either sees a short across the input terminals or the sensor reading is above its operating range. Remove the sensor wires from the SPC-Elite terminals, the display should read OPEN. If the display does not change to OPEN, the SPC-Elite may be damaged. Otherwise, follow steps for Incorrect Temperature Display for temperature sensors or Incorrect pressure or Vacuum Display for all transducers.

Incorrect Temperature Display:

Remove the wires from the SENSOR screws. The display should change to read OPEN. If it doesn't, the SPC-Elite may be damaged. For temperature, take an ohm reading across the detached sensor wires. The ohm reading should correspond to the chart on the right. If the ohm reading is significantly different, the sensor may be damaged.

Incorrect High Temperature Display:

If using a High Temperature sensor on T3±, then calibrate the sensor using a 2K Ohm resistor. First measure the resistor accuracy using an Ohm meter. If correct, then connect the resistor to terminals T3±. The display should read 511°F/266°C. If it does not then change the System Trim function in the Maintenance menu until you get 511°F/266°C. Then reinstall the sensor wires back.

Incorrect Pressure or Vacuum Display:

Make sure that the pressure setting selected matches the pressure transducer connected to the SPC-Elite control. If it does, then use a current multi-meter and set it to read mA and put it in series with the sensor. Match the ohm reading to the pressure table below. If current does not match the actual pressure, use the System Trim from the Maintenance Menu to correct it. If the difference is larger than the System Trim range, then the pressure or vacuum transducer is damaged. Remember that Pressure and Vacuum transducers are susceptible to static electricity. Thus, reduce excessive manual handling prior to transducer installation.

Output Red Light does not come on at the desired temperature:

Check the set point and differential values. In a heating application, the Red light will not come on until the sensor value drops below the set point minus the differential. In a cooling application, the Red light will not turn off until the sensor value rises above the set point plus the differential.

SPC-Elite does not activate the output:

First remove all connections to the Red, White, and Blue output wires. If the Output Red Light is on, the relay should be energized; the Red to White wires should be closed, and the Red to Blue wires should be open. If the Output Red Light is off, the relay should be de-energized; the Red to White wires should be open, and the Red to Blue wires should be closed. If the above two conditions are met, the SPC-Elite is working normally. Check the unit the SPC-Elite is controlling.

Pressure, Vacuum, and Humidity Sensor Chart

Input (in mA)	0 - 30 PSI 0 - 30 Vac Range	0 - 100 PSI 0 - 100% Humidity Range	0 - 200 PSI Pressure Range	0 - 300 PSI Pressure Range
2	OPEN			
4	0	0	0	0
4.08			1	
4.16		1	2	
4.53	1			10
5.07	2			20
5.6	3	10	20	30
7.2	6	20	40	60
8.8	9	30	60	90
10.4	12	40	80	120
12	15	50	100	150
13.6	18	60	120	180
15.2	21	70	140	210
16.8	24	80	160	240
18.4	27	90	180	270
20	30	100	200	300
22	SHORT			

250°F/120°C Temperature
Sensor Chart

TEMPERATURE		Value (in Ohms)
°F	°C	
OPEN		150000
-30	-34	117720
-20	-29	82823
-10	-23	59076
0	-18	42683
10	-12	31215
20	-7	23089
25	-4	19939
30	-1	17264
35	2	14985
40	4	13040
45	7	11374
50	10	9944
55	13	8714
60	16	7653
70	21	5941
80	27	4649
90	32	3667
100	38	2914
110	43	2332
120	49	1879
130	54	1524
140	60	1243
150	66	1021
160	71	842
170	77	699
180	82	583
190	88	489
200	93	412
210	99	349
220	104	297
230	110	253
240	116	217
250	121	187
SHORT		100

Specifications

Voltage Input:	120 VAC 60 Hz(2 Black wires) /24VAC 60 Hz (24VAC terminals) (Only One Power Source)
Power Consumption:	3 VA Max
Operating Temperature:	20°F/-7°C to 120°F/49°C
Operating Humidity:	20% to 80%
Dimensions:	4"W x 4"H x 2½"
Shipping Weight:	1 pound
Output:	1 S.P.D.T (White+Red = N.O.), (Blue+Red = N.C.)
Output Relay Ratings:	1 Amp inductive, 6Amp resistive at 120 VAC 60 Hz
Operating Modes:	Heat (Break on Rise) or Cool (Make on Rise)
Sensor Fault Operating Options:	Output On or Output Off
Temperature Ranges:	from -30°F (-34°C) to 250°F (121°C) or from 220°F (104°C) to 900°F (480°C)
Pressure Ranges:	PSI (0-30PSI, 0-100 PSI, 0-200PSI, 0-300PSI) or MPa (0.25MPa, 0.60MPa, 1MPa, 1.6MPa)
Vacuum Range:	30Hg or 760mm
Humidity Range:	0% to 100% RH
Display:	Alphanumeric (2 rows x 16 char. each)
LED:	Middle LED representing the Output relay
Buttons:	3 (Set, Up, Down)
Enable/Disable:	Terminals EXT+, EXT-